

600261

CONTRACT CODENAME			CONTRACT No.			PROGRESS REF.			SETS REQUIRED		
MARITSA			1C169						1 PER CSR 2 TOTAL SUPPLY		
ITEM	DRG. No.	ISS	DESCRIPTION	No.	MASS	MASS	MATERIAL	ISS	MOD		
0	600261	A	ASSEMBLY OF LIVE ROLLER SLEW RING AND RACK	PER SET	KG EACH	KG TOTAL	SPECIFICATION	1			
1	602405	A	RACK SEGMENT	15	340	5100	MEEHANITE SH/N	1			
2	602434	A	OUTER CHANNEL	10	55	550	DIN 17100 ST 37.2	1			
3	602388	A	WASHER	80	0.001	0.08	ERTALON 6PLAM	1			
4	602406	A	SOLE PLATE	8	380	3040	DIN 17100 ST 52.3	1			
5	602402	A	RAIL SEGMENT	40	230	9200	ES 3100.1991 GR BT2	1			
6	602393	A	BUSH	160	0.01	1.6	ERTALON 6PLAM	1			
7	602398	A	ROLLER	80	70	5600	BS970 709 M40 T	1			
8	602377	A	INNER CHANNEL	10	50	500	DIN 17100 ST 37.2	1			
9	602386	A	PACKING SET	20	1	20	DIN 17100 ST 37.2	1			
10	602395	A	PIN	80	7	560	BS970 070 M20	1			
11	602385	A	TIE PLATE	10	4.5	45	DIN 17100 ST 37.2	1			
12			SHEAR BLOCK 200 x 80 x 20 THICK	30	2.5	75	DIN 17100 ST 52.3	1			
13			GROUT	1				1			
14			PRECISION BOLT M30 x 270 LG	80	1.2	96	BS3692 GRADE 8.8	1			
15			PRECISION BOLT M20 x 120 LG	480	0.4	192	BS3692 GRADE 8.8	1			SPUN GALVANISED TO BS 729
16			PRECISION SCREW M20 x 100 LG	112	0.35	39.2	BS3692 GRADE 8.8	1			SPUN GALVANISED TO BS 729
17			PRECISION BOLT M20 x 80 LG	40	0.3	12	BS3692 GRADE 8.8	1			SPUN GALVANISED TO BS 729
18			PRECISION NUT M30	80	0.22	17.6	BS3692 GRADE 8	1			SPUN GALVANISED TO BS 729
19			PRECISION NUT M20	520	0.06	31.2	BS3692 GRADE 8	1			SPUN GALVANISED TO BS 729
20			SPRING WASHER M30	80	-		BS4464 TYPE A	1			SPUN GALVANISED TO BS 729
21			SPRING WASHER M20	520	-		BS4464 TYPE A	1			SPUN GALVANISED TO BS 729
22				-							SPUN GALVANISED TO BS 729
23			HSFG BOLT M30 x 130 LG	120	1.06	127.2	BS4395 GENERAL GRADE	1			
24			HSFG NUT M30	120	0.22	26.4	BS4395 GENERAL GRADE	1			SPUN GALVANISED TO BS 729
25			HSFG NUT FACE WASHER M30	120	-		BS4395 GENERAL GRADE	1			SPUN GALVANISED TO BS 729
26			CORONET WASHER M30	120	-		BS4395 GENERAL GRADE	1			SPUN GALVANISED TO BS 729
											SPUN GALVANISED TO BS 729
			ADDITIONAL APPLICABLE DOCUMENTS								
			1C169/D44, D45 AND INSPECTION PLAN								

ISS.	1	2	3	4	5	6	7	8
DR.	DAD							
CHK.	RPJ							
APR.	RPJ							
DATE	1/10/96							

SPECIFICATION No.		
LUBRICATION	1C169 / D10	
PAINTING	1C169 / D06	
NOTES	WELD SCHEDULE 1C169 / D05 BULGARIAN MATERIAL EQUIVALENT SCHEDULE 1C169 / D09 NDT SCHEDULE 1C169 / D07	

SIRACHAN & HENSHAW LTD ASHTON WORKS BRISTOL ENGLAND BS99 7TJ Tel: (0117) 966 4677 Fax: (0117) 923 1603			
COMPONENT LIST: CL600261			
SHEET	01	OF	01

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