



- NOTES.
- ROLL ONE PAIR OF CHANNELS & CHECK HOLE POSITIONS BEFORE MAKING BATCH.
 - MAKE FROM STEEL, GRADE- DIN 17100 ST 37.2.
 - WELDING TO CONFORM TO CONTRACT WELD SCHEDULE.

ISSUE [Symbol]			ISSUE [Symbol]			ISSUE [Symbol]			ISSUE [Symbol]			ISSUE [Symbol]			ISSUE A FIRST ISSUE			UNLESS OTHERWISE SPECIFIED, IDENTIFY THE ITEM WITH THE DRAWING NUMBER AND ISSUE LEVEL AT # AND IN THE MANNER SHOWN. SYMBOL STANDARDS			MATERIAL AND CONDITION BEFORE MANUFACTURE HATL. SEE NOTES SPEC. GRADE NOTES			CLASSIFICATION All rights conferred by law or by international convention in this drawing and the design of the article depicted are reserved. This drawing and the design may also incorporate information which is confidential. Reproduction of the drawing and design and use and disclosure of the confidential information is prohibited, save as agreed by Strachan & Henshaw Limited or permitted by law.			 Strachan & Henshaw Ltd. ASHTON HOUSE, PO BOX 103, ASHTON VALE ROAD, BRISTOL, BS99 7TJ, ENGLAND. TELEPHONE 011719664677. TELEX 44170. FACSIMILE 011719662605.				
DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	UNLESS OTHERWISE STATED DIMENSIONS ARE IN MILLIMETRES. TOLERANCES, UNLESS OTHERWISE STATED (PLUS OR MINUS) RANGE			TITLE DETAIL OF INNER CHANNEL							
DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	0- 500	MACH	FAB	CAST	PART NUMBER	602377					
																					501-1000	0.25	2	2	800-1500	0.5	3	4	DRAWING NUMBER	1001-2000	
																					ABOVE 2000	1.0	4	6	SHEET	OF	ISSUE				
																						2.0	6	10	1	1	A				
FORMAT NO 100A AILSHI F 1304896																	MASS 50 kg			SCALE 1:5			STATUS APPROVED								