




- NOTES
1. REMOVE ALL SHARP EDGES
 2. PIN GROUND FINISH ∇ BEFORE PLATING TO $\phi 79.30$ NO FURTHER MACHINING REQUIRED AFTER PLATING WITH HARD CHROME.
 3. MATL- STEEL TO BS 970 070M20 HOLLOW BORED BAR.
 4. 0.05mm THICKNESS OF HARD CHROME.

ISSUE 			ISSUE 			UNLESS OTHERWISE SPECIFIED, IDENTIFY THE ITEM WITH THE DRAWING NUMBER AND ISSUE LEVEL AT ∇ AND IN THE MANNER SHOWN. SYMBOL STANDARDS	MATERIAL AND CONDITION BEFORE MANUFACTURE		CLASSIFICATION	 Strachan & Henshaw Ltd. ASHTON HOUSE, PO BOX 103, ASHTON VALE ROAD, BRISTOL. BS99 7TJ, ENGLAND. TELEPHONE (0117)9664677. TELEX 44170. FACSIMILE (0117)9662605.																	
FIRST ISSUE					MATL. SEE NOTES		SPEC.		All rights conferred by law or by international convention in this drawing and the design of the article depicted are reserved. This drawing and the design may also incorporate information which is confidential. Reproduction of the drawing and design and use and disclosure of the confidential information is prohibited, save as agreed by Strachan & Henshaw Limited or permitted by law.																		
					GRADE		NOTES				UNLESS OTHERWISE STATED DIMENSIONS ARE IN MILLIMETRES.																
					NOTES		TOLERANCES, UNLESS OTHERWISE STATED (PLUS OR MINUS) <table border="1"> <thead> <tr> <th>RANGE</th> <th>MACH</th> <th>FAB</th> <th>CAST</th> </tr> </thead> <tbody> <tr> <td>0- 500</td> <td>0.25</td> <td>2</td> <td>2</td> </tr> <tr> <td>501-1000</td> <td>0.5</td> <td>3</td> <td>4</td> </tr> <tr> <td>1001-2000</td> <td>1.0</td> <td>4</td> <td>6</td> </tr> <tr> <td>ABOVE 2000</td> <td>2.0</td> <td>6</td> <td>10</td> </tr> </tbody> </table>				RANGE	MACH	FAB	CAST	0- 500	0.25	2	2	501-1000	0.5	3	4	1001-2000	1.0	4	6	ABOVE 2000
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DATE	DATE	DATE	DATE	DATE	DATE		MATERIAL AND CONDITION BEFORE MANUFACTURE		UNLESS OTHERWISE STATED DIMENSIONS ARE IN MILLIMETRES.	DETAIL OF PIN																	
						MASS 70 kg	SCALE 1:1		STATUS APPROVED	PART NUMBER P101921																	
			23/09/1996	30/09/1996	30/09/1996					DRAWING NUMBER 602395																	
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