



- NOTES.
1. MATERIAL- STEEL TO DIN 17100 ST 37.2.
 2. HARD MARK WHERE SHOWN THUS
 3. REMOVE ALL BURRS & SHARP EDGES.

ISSUE 			ISSUE 			UNLESS OTHERWISE SPECIFIED, IDENTIFY THE ITEM WITH THE DRAWING NUMBER AND ISSUE LEVEL AT AND IN THE MANNER SHOWN. SYMBOL STANDARDS	MATERIAL AND CONDITION BEFORE MANUFACTURE		CLASSIFICATION		Strachan & Henshaw Ltd. ASHTON HOUSE, PO BOX 103, ASHTON VALE ROAD, BRISTOL, BS99 7TJ, ENGLAND. TELEPHONE (0117)9664677. TELEX 44170. FACSIMILE (0117)9662605.																					
			FIRST ISSUE				MATL. SEE NOTES		All rights conferred by law or by international convention in this drawing and the design of the article depicted are reserved. This drawing and the design may also incorporate information which is confidential. Reproduction of the drawing and design and use and disclosure of the confidential information is prohibited, save as agreed by Strachan & Henshaw Limited or permitted by law.			TITLE DETAIL OF TIE PLATE																				
							SPEC.		UNLESS OTHERWISE STATED DIMENSIONS ARE IN MILLIMETRES.			PART NUMBER P101920																				
							GRADE		TOLERANCES, UNLESS OTHERWISE STATED (PLUS OR MINUS)			DRAWING NUMBER 602385																				
						NOTES		<table border="1"> <thead> <tr> <th>RANGE</th> <th>MACH</th> <th>FAB</th> <th>CAST</th> </tr> </thead> <tbody> <tr> <td>0 - 500</td> <td>0.25</td> <td>2</td> <td>2</td> </tr> <tr> <td>501 - 1000</td> <td>0.5</td> <td>3</td> <td>4</td> </tr> <tr> <td>1001 - 2000</td> <td>1.0</td> <td>4</td> <td>6</td> </tr> <tr> <td>ABOVE 2000</td> <td>2.0</td> <td>6</td> <td>10</td> </tr> </tbody> </table>		RANGE	MACH	FAB	CAST	0 - 500	0.25	2	2	501 - 1000	0.5	3	4	1001 - 2000	1.0	4	6	ABOVE 2000	2.0	6	10	SHEET OF ISSUE 1 1 A		
RANGE	MACH	FAB	CAST																													
0 - 500	0.25	2	2																													
501 - 1000	0.5	3	4																													
1001 - 2000	1.0	4	6																													
ABOVE 2000	2.0	6	10																													
<table border="1"> <thead> <tr> <th>DRAWN</th> <th>CHECKED</th> <th>APPROVED</th> <th>DRAWN</th> <th>CHECKED</th> <th>APPROVED</th> </tr> <tr> <th>DATE</th> <th>DATE</th> <th>DATE</th> <th>DATE</th> <th>DATE</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td>23/09/1996</td> <td>30/09/1996</td> <td>30/09/1996</td> </tr> </tbody> </table>			DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED	DATE	DATE	DATE	DATE	DATE	DATE										23/09/1996	30/09/1996	30/09/1996	MASS 4.5 kg		SCALE 1:2		STATUS APPROVED	
DRAWN	CHECKED	APPROVED	DRAWN	CHECKED	APPROVED																											
DATE	DATE	DATE	DATE	DATE	DATE																											
			23/09/1996	30/09/1996	30/09/1996																											